

# CBCS Scheme

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## Third Semester B.E. Degree Examination, June/July 2017 Mechanical Measurements & Metrology

Time: 3 hrs.

Max. Marks: 80

**Note:** Answer FIVE full questions, choosing one full question from each module.

### Module-1

- 1 a. What is the significance of measurement system? (04 Marks)  
b. Define the following terms as applied to measurement system (i) Accuracy (ii) Precision (iii) Calibration (iv) Threshold. (04 Marks)  
c. What are the causes of errors in measurement? Give the detailed classification of errors. (08 Marks)

OR

- 2 a. State any four objectives of metrology. (02 Marks)  
b. Describe with neat sketches: (i) Imperial standard yard (ii) International prototype meter. (08 Marks)  
c. A calibrated meter end bar has an actual length of 1000.0003 mm. It is to be used in calibration of two bars A and B each having a basic length of 500 mm. When compared with the meter bar  $l_a + l_b$  was found to be shorter by 0.0002 mm. In comparing A with B it was found that A was 0.0004 mm longer than B. Find the actual length of A and B. (06 Marks)

### Module-2

- 3 a. What are the required characteristics of comparators? (04 Marks)  
b. With neat sketch describe the construction and working of sigma comparator. (12 Marks)

OR

- 4 a. List any two advantages and disadvantages of LVDT. (04 Marks)  
b. Explain the use of sine bar for measuring known angles. (06 Marks)  
c. Give the combination of angle gauges to obtain, (i)  $33^{\circ}16'42''$  (ii)  $102^{\circ}8'42''$  (06 Marks)

### Module-3

- 5 a. Define transfer efficiency. (02 Marks)  
b. Explain briefly the various types of mechanical transducer elements. (08 Marks)  
c. Explain with sketch the working of an electronic transducer. (06 Marks)

OR

- 6 a. What are the advantages of electrical methods of intermediate modifying system? (04 Marks)  
b. Illustrate the principle of interferometry with sketches. (08 Marks)  
c. Write a note on optical flats. (04 Marks)

### Module-4

- 7 a. What are the methods of force measurements? (04 Marks)  
b. Explain with a sketch the working principle of prony brake dynamometer. (06 Marks)  
c. Explain with a sketch working of proving ring. (06 Marks)

Important Note : 1. On completing your answers, compulsorily draw diagonal cross lines on the remaining blank pages.  
2. Any recoding or identification, appear to evaluator and/or equations written eg. 42: 6 - 30, will be treated as malpractice.

**OR**

- 8 a. With a sketch, explain the important parts of a CRO. (08 Marks)  
b. With a block diagram, explain the working of X-Y plotters. (08 Marks)

**Module-5**

- 9 a. Differentiate between interchangeability and selective assembly. (04 Marks)  
b. Discuss hole basis and shaft basis system of fits. (08 Marks)  
c. Illustrate geometrical tolerances with examples. (04 Marks)

**OR**

- 10 a. What are the steps to be taken in mounting of strain gauges? (04 Marks)  
b. Explain with a sketch the working of Mcleod gage. (08 Marks)  
c. State the laws of thermocouple. (04 Marks)

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